



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 173365



Part No: D4775-041

Job Qty: 9 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 3/7/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Stores/Pkg-1	50	FF
110	Packaging	9 pcs	3/6/18	3/6/18	0.00	0.00	Packaging1-5		FF
120	Small Fab	9 pcs	3/7/18	3/7/18	0.00	3.73	Small Fab-7		FF DAS 38
130	QC	9 pcs	3/7/18	3/7/18	0.00	0.00	QC5		
140	Packaging	9 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3-2	5/357	MAR 27 2018
150	QC21-SA	9 Ea	3/7/18	3/7/18	0.00	0.00	QC21		18/03/27

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138784 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	18 Ea (2 ea)	90-Start up Operation	50 5041477
D4775-1	Strut Tube	9 Ea (1 ea)	90-Start up Operation	50 5042421
D4776-1	Basket Strut Clevis	9 Ea (1 ea)	90-Start up Operation	50 50414664 505505 502874
D4776-5	Spacer	36 Ea (4 ea)	90-Start up Operation	50 5049099
D4777-1	Rod End Bearing	9 Ea (1 ea)	90-Start up Operation	50 50106844 5055093 505
MS21042L3	Nut	18 Ea (2 ea)	90-Start up Operation	50 5038761
MS21209-F615	Heli-Coil	9 Ea (1 ea)	90-Start up Operation	50 42060

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	18	252	0
	D4775-1	9	30	0
	D4776-1	9	40	0
	D4776-5	36	40	0
	D4777-1	9	4	0
	MS21042L3	18	3,121	0
	MS21209-F615	9	110	0



Part Specifications
Specifications could not be found.

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Container No: S055346



Part: D4775-041

Job No: 173365

Serial No/Batch: S055346

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/27/16



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001971	S055098	AN3-10A	Bolt	s041477	ST349	18
001971	S055092	D4775-1	Strut Tube	s052421	ST357	9
001971	S041466	D4776-1	Basket Strut Clevis	S041465	ST124	4
001971	S055095	D4776-1	Basket Strut Clevis	S052574	ST114	5
001971	S055093	D4776-5	Spacer	S048098	ST115	36
001971	S010674	D4777-1	Rod End Bearing	S010648	ST116A	4
001971	S055097	D4777-1	Rod End Bearing	s055043	ST115	5
001971	S055099	MS21042L3	Nut	s038764	ST303	18

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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